

FLAWSIC600-XT

Interfaces:

Encoder

Modbus

Document Information

Product

Product name: FLOWSIC600-XT

Document ID

Title: Addendum to Operating Instructions
FLOWSIC600-XT
Part No.: 8019261
Document ID: 9239982

Version: 0-1
Release: 2016-03

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Original Documents

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Glossary

ATEX	Atmosphères Explosifs: Abbreviation for European directives related to safety in potentially explosive atmospheres
CSA	Canadian Standards Association (www.csa.ca)
DC	Direct Current
HF	High Frequency, e. g., HF pulses (high frequency pulses)
IEC	International Electrotechnical Commission
IECEX	IEC system for certification in accordance with standards for devices for use in potentially explosive atmospheres
IPxy	Ingress Protection: Degree of protection of a device according to IEC/DIN EN 60529; x designates protection against contact and impurities, y protection against moisture.
LF	Low Frequency, e. g., LF pulses (low-frequency pulses)
MDR	Manufacturer Data Record
NAMUR	Abbreviation for "Normen-Arbeitsgemeinschaft für Mess- und Regeltechnik in der chemischen Industrie", now "Interessengemeinschaft Automatisierungstechnik der Prozessindustrie" (www.namur.de)

Warning Symbols



IMMEDIATE HAZARD
of severe injuries or death



Hazard (general)



Hazard by electrical voltage



Hazard in potentially explosive atmospheres



Hazard by explosive substances/mixtures



Hazard by unhealthy substances



Hazard by toxic substances

Warning Levels / Signal Words

DANGER

Risk or hazardous situation which will result in severe personal injury or death.

WARNING

Risk or hazardous situation which *could* result in severe personal injury or death.

CAUTION

Hazard or unsafe practice which *could* result in less severe or minor injuries.

NOTICE

Hazard which could result in property damage.

Information Symbols



Information on product condition with regard to protection against explosions (general)



Information on product characteristics related to European Directive ATEX



Information on product characteristics related to explosion protection in accordance with the IECEx scheme.



Important technical information for this product



Important information on electric or electronic functions



Nice to know



Supplementary information



Link referring to information at another place

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FLWSIC600-XT

1 Important Information

About this document
For your safety

1.1 **About this document**

This document supplements and is to be used only in combination with the Operating Instructions FLOWSIC600-XT.

1.2 **For your Safety**

**NOTICE:**

- ▶ Read the Operating Instructions carefully before using the FLOWSIC600-XT.
- ▶ Pay special attention to all safety instructions and warnings concerning assembly, installation and operation of the device!

FLWSIC600-XT

2 Overview

Physical interfaces
Terminal assignment

2.1

Physical interfaces

FLWSIC600-XT has 4 serial interfaces for communication:

- **Interface 0**

Interface 0 (UART0) is an optically isolated interface for remote communication. For Ex-d IO, it can be addressed on the hardware side via the RS232 interface or RS485#1 on IF1. The RS232 interface has an activatable RTS/CTS handshake for complete support of modem connections. This interface supports communication protocols Modbus RTU and ASCII.
- **Interface 1**

Interface 1 (UART1) is an optically isolated local interface. Communication via this interface is performed via the display using an optical head HIE-04 (USB) or HIE-03 (RS232). It is used exclusively for local communication for start-up or during service. The interface settings are fixed to 38400 baud, 8N1 and Modbus RTU. A firmware update can also be performed via this interface.
- **Interface 2**

Interface 2 (UART2) is an optically isolated interface for remote communication. For Ex-d IO, it can be addressed on the hardware side on the IF2 circuit board, either alternatively via RS485#3, the analog output as HART slave or via the XPORT Ethernet module. Alternatively, it can provide the encoder protocol for Ex-d IO via the DO circuit board. The protocols supported are Modbus RTU / ASCII / TCP, encoder and HART slave.
- **Interface 3**

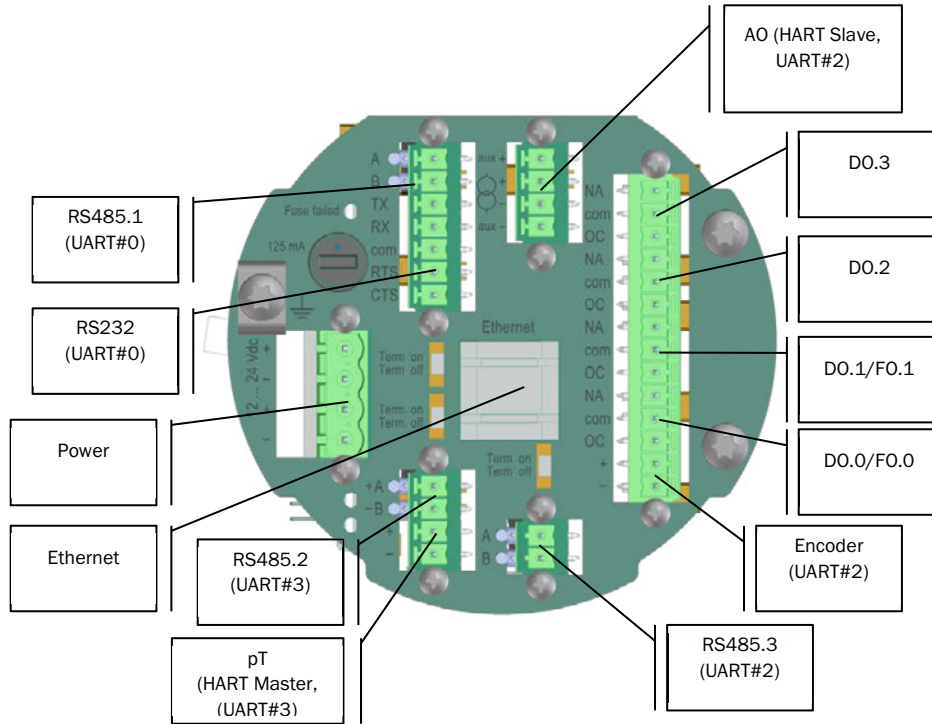
Interface 3 (UART3) is an optically isolated interface for remote communication or for querying pressure and temperature sensors. For Ex-d IO, it can be addressed on the hardware side via RS485#2 or the HART master connection on the IF1 circuit board. The protocols supported are Modbus RTU / ASCII, HART-PT and Elgas-PT. For HART-PT, the pressure and temperature sensors with HART capability connected to the HART master interface on IF1 are queried. For Elgas-PT, the Elgas pressure and temperature sensors that are connected to the RS485#2 interface are queried. Details can be found in Section Pressure and temperature measurement.

2.2 Terminal assignment

 Connection parameters, see Operating Instructions

Terminal assignment Ex-d terminal compartment

Fig. 1 Terminal assignment Ex-d terminal compartment







Terminal assignment Ex-e terminal compartment

Fig. 2 Terminal assignment Ex-e terminal compartment

Without Ethernet

With Ethernet

Vdc +		1	13	OC.0	NAM.0
Vdc -		2	14	GND.0	
pT +	2A	3	15	OC.1	NAM.1
pT -	2B	4	16	GND.1	
aux +		5	17	OC.2	NAM.2
 +		6	18	GND.2	
 -		7	19	OC.3	NAM.3
aux -		8	20	GND.3	
3A	Enc +	9	21	1A	TX
3B	Enc -	10	22	1B	RX
CTS		11	23		COMM
RTS		12	24	n.c.	

Vdc +		1	13	OC.0	NAM.0
Vdc -		2	14	GND.0	
pT +	2A	3	15	OC.1	NAM.1
pT -	2B	4	16	GND.1	
aux +		5	17	OC.2	NAM.2
 +		6	18	GND.2	
 -		7	19	OC.3	NAM.3
aux -		8	20	GND.3	
3A	Enc +	9	21	1A	TX
3B	Enc -	10	22	1B	RX
CTS		11	23		COMM
RTS		12	24	n.c.	

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FLWSIC600-XT

3 Encoder

Activation
Configuration

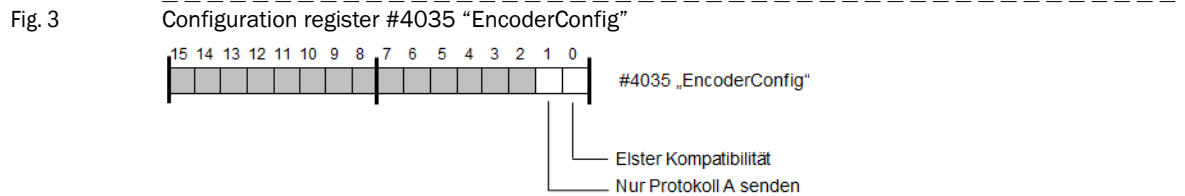
3.1 Activation

The encoder output is activated with the UART2 protocol setting to encoder. The other interface settings, such as baud rate (2400 baud) and bit configuration (7E1), are automatically set correctly.

3.2 Configuration

The encoder protocol is sent immediately after the request (application of supply voltage to the encoder terminals). The protocol is repeated in 0.5 s intervals when the supply voltage is maintained at the output. By default, the “standard protocol” (type A) is sent with the meter level. The “Device type protocol” (type B) with device information is sent once every 100 output protocols. The sent meter level is equivalent to the upper 8 significant digits of the total operating volume $V_{original}$ (sum of forward and backward, each uninterrupted and interrupted).

Various further settings can be made with configuration register #4035 “EncoderConfig”. On the one hand, the Elster compatible encoder protocol can be activated. With this setting, the blockcheck character is transmitted inverted. On the other hand, the sporadic sending of protocol type B can be suppressed. The following figure shows the significance of the register:



FLWSIC600-XT

4 Modbus

Overview

Register setting “FL600-XT”

Modbus TCP

Register setting “Instance-F (DSFG)”

4.1 Overview

FLWSIC600-XT supports MODBUS dialects RTU and ASCII. These can be set on most available interfaces. Additionally, a Uart2 MODBUS-TCP is available via an XPORT module. The additional settings are described in Section MODBUS-TCP.

For data transmission with the MODBUS protocol, different modes that realize compatibility with various deviating register interfaces are possible in addition to the standard register interface. Using service address 253, a device can always be addressed, irrespective of which Modbus address or which register setting are set.

4.2 Register setting "FL600-XT"

MODBUS has been implemented in accordance with the specification as per "modbus.org". Commands "0x03 - Read Multiple Registers" and "0x10 - Write Multiple Registers" are fully supported. Other commands are not supported.

Access to the registers must always be made according to the register length of the register involved. Read or write access to parts of the register length are not allowed. Registers comprising more than 16-bit data define a register area that is not used by other registers. This means, in MODBUS addressing, a gap equivalent to the register size is always left. For example, a Float32 value with address #4000 always has 2 registers (#4000 and #4001). The next value can then be defined as from address #4002. A query to address #4001 is not allowed.

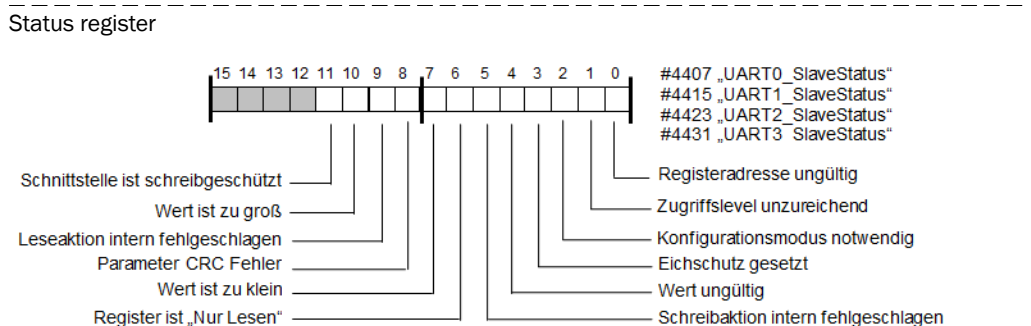
In accordance with the specification in modus.org, the protocol uses a "big-Endian" transmission, i.e. MSB-first is always transmitted. Only the transmission of data types of size 16 bits and 32 bits is defined in the specification.

However, data coding must be defined because large data types are also defined in FLOWSIC600-XT (fields, structures). For this purpose, the specification referred to above is extended so that also data types larger than 32 bits are always transmitted MSB-first. The data defined as register area (equivalent to a variable) are therefore transmitted complete as MSB-first irrespective of the underlying data types. With reference to an INTEL architecture, all data types are transmitted "inverted".

The MODBUS address of FLOWSIC600-XT can be set to distinguish various devices during connection. This can be adjusted individually for each interface. In case of an error (e.g. transmission error or values to be written invalid), the MODBUS specification defines a reply telegram which does not allow adequate conclusions with regard to the error cause. For this reason, additional status registers were defined which reflect the error cause of the access made to the respective interface in detail. The contents of the specified registers reflect the result or the error cause of the last interface activity.

The following diagram shows the significance of the registers in detail:

Fig. 4



Subject to change without notice

Register #4400 "Get_UART_ID" was defined which returns the number of the physical device interface (0=UART0, 1=UART1, ..) when queried because the MODBUS master device (PC operating program or querying device) does not know the device interface it uses for communication.

A master mode can be activated for every interface where measured data with flow measuring rate are sent as Modbus RTU protocol.

4.3 **Modbus TCP**

With the protocol setting, Ethernet is available at UART2 as MODBUS-TCP via an XPORT module. The remaining interface parameters are automatically set to 57600, 8N1. The XPORT module must be configured accordingly.

The port address is fixed to 502 according to specification MODBUS-TCP. The values for IP address, Gateway and network mask can be set. AutoIP/DHCP is used when IP address 0.0.0.0 is set.

The following registers are available:

Reg.No.	Designation	Significance	Data type	Format
#4036	IPAddress	IP address	Uint32	aa.bb.cc.dd
#4038	Gateway	Gateway	Uint32	aa.bb.cc.dd
#4040	Netmask	Network mask	Uint32	aa.bb.cc.dd
#4042	MAC_Address	MAC address	Uint8[18]	Ansi string

The network parameters are saved in XPORT. In case of a change, they are first active after deactivation of the maintenance mode. For this purpose, the XPORT is reset for a short time and restarted; a possibly existing connection will be interrupted.

Modbus TCP protocol supports all characteristics named under “Modbus protocol”.

4.4 **Register setting “Instance-F (DSFG)”**

This mode provides connection to customer devices by means of the instance-F protocol of DSFG. The query range goes from register 32768 to register 33278 (256 32bit register). Modbus function 0x03 (Read-Multiple-Registers) is supported. All valid block queries in the area are answered. A zero is returned when a value is not defined or used.

When a Modbus query with service address 253 is set, it will be treated as if the FL600-XT standard register setting was set. This means that a connection with an operating program in point-to-point operation is also possible after switching the register setting.

FLWSIC600-XT

5 Annex

5.1 Modbus registers FLOWSIC600-XT

Fig. 5 Block 1

Block 1						
Nr	Gruppe	RegName	RegNr	Datentyp	Einheit SI	Einheit US
1	Infodaten	Serial_Device	3118	uint32	-	-
2		Firmware_Version	3101	uint16	-	-
3		Firmware_CRC	3106	uint32	-	-
4		MetrologyCRC	3255	uint16	-	-
5		Parameter_CRC_ID	3251	uint16	-	-
6		Parameter_CRC_Sensor	3252	uint16	-	-
7		Parameter_CRC_Adjust	3253	uint16	-	-
8		Parameter_CRC_User	3254	uint16	-	-
9		PathNumber	7513	uint16	-	-
10		Impulse_Factor	4009	IEEE-Float	Imp/m ³	Imp/ft ³
11		AdjustQt	7707	IEEE-Float	m ³ /h ⁽¹⁾	ft ³ /h ⁽¹⁾
12	Betriebswerte	Flowrate	9388	IEEE-Float	m ³ /h ⁽¹⁾	ft ³ /h ⁽¹⁾
13		EVC_NormFlow	4683	IEEE-Float	m ³ /h ⁽¹⁾	ft ³ /h ⁽¹⁾
14		VelocityOfGas	9390	IEEE-Float	m/s	ft/s
15		SpeedOfSound	9392	IEEE-Float	m/s	ft/s
16		Pressure_Act	4725	IEEE-Float	bar(a) ⁽²⁾	psi(a) ⁽²⁾
17		Temperature_Act	4728	IEEE-Float	°C ⁽³⁾	°F ⁽³⁾
18		GlobalStatus	3200	uint16	-	-
19		ActualStatus	3201	uint32	-	-
20		SummaryStatus	3203	uint32	-	-
21		RTC_Date	4300	uint32	ddmmyyyy ⁽⁴⁾	ddmmyyyy ⁽⁴⁾
22		RTC_Time	4302	uint32	hhmmss	hhmmss
23	Impulse_Frequency	4016	sint16	Hz	Hz	
24	Betriebsvolumina	TotalizerResolution	4503	sint16	-	-
25		ForwardVolume	4504	uint32	m ³	ft ³
26		ReverseVolume	4506	uint32	m ³	ft ³
27		ForwardVolumeErr	4508	uint32	m ³	ft ³
28		ReverseVolumeErr	4510	uint32	m ³	ft ³
29		ForwardVolumeTotal	4512	uint32	m ³	ft ³
30	ReverseVolumeTotal	4514	uint32	m ³	ft ³	
31	Externe Live-Werte	Pressure_Extern	4733	IEEE-Float	bar(a) ⁽²⁾	psi(a) ⁽²⁾
32		Temperature_Extern	4735	IEEE-Float	°C ⁽³⁾	°F ⁽³⁾
33		SOSTheoretic	4737	IEEE-Float	m/s	ft/s
34		Compress_Extern	4739	IEEE-Float	-	-
35	Pfad-VOG	VOG 1-1	9405	IEEE-Float	m/s	ft/s
36		VOG 1-2	9431	IEEE-Float	m/s	ft/s
37		VOG 1-3	9457	IEEE-Float	m/s	ft/s
38		VOG 1-4	9483	IEEE-Float	m/s	ft/s
39		VOG 2-1	9509	IEEE-Float	m/s	ft/s
40		VOG 2-2	9535	IEEE-Float	m/s	ft/s
41		VOG 2-3	9561	IEEE-Float	m/s	ft/s
42		VOG 2-4	9587	IEEE-Float	m/s	ft/s
43	Pfad-SOS	SOS 1-1	9407	IEEE-Float	m/s	ft/s
44		SOS 1-2	9433	IEEE-Float	m/s	ft/s
45		SOS 1-3	9459	IEEE-Float	m/s	ft/s
46		SOS 1-4	9485	IEEE-Float	m/s	ft/s
47		SOS 2-1	9511	IEEE-Float	m/s	ft/s
48		SOS 2-2	9537	IEEE-Float	m/s	ft/s
49		SOS 2-3	9563	IEEE-Float	m/s	ft/s
50		SOS 2-4	9589	IEEE-Float	m/s	ft/s

(1) weitere Einstellmöglichkeit mit Flowunit (m³/h, ft³/h, m³/d, ft³/d, l/min)(2) weitere Einstellmöglichkeit mit PressUnit (bar,psi,kPa,Mpa,kg/cm²) und Presstype (absolute, relative)

(3) weitere Einstellmöglichkeit mit TempUnit (°C,°F,K,R)

(4) weitere Einstellmöglichkeit mit DateTimeFormat (ddmmyyyy, mmdyyy)

Fig. 6

Block 2

Block 2						
Nr	Gruppe	Wert	RegNr	Datentyp	Einheit SI	Einheit US
1	Pfad-Performance	Performance 1-1	9409	uint16	%	%
2		Performance 1-2	9435	uint16	%	%
3		Performance 1-3	9461	uint16	%	%
4		Performance 1-4	9487	uint16	%	%
5		Performance 2-1	9513	uint16	%	%
6		Performance 2-2	9539	uint16	%	%
7		Performance 2-3	9565	uint16	%	%
8		Performance 2-4	9591	uint16	%	%
9	Pfad-Status	PathStatus 1-1	9410	uint16	-	-
10		PathStatus 1-2	9436	uint16	-	-
11		PathStatus 1-3	9462	uint16	-	-
12		PathStatus 1-4	9488	uint16	-	-
13		PathStatus 2-1	9514	uint16	-	-
14		PathStatus 2-2	9540	uint16	-	-
15		PathStatus 2-3	9566	uint16	-	-
16		PathStatus 2-4	9592	uint16	-	-
17	Pfad-SNR	SNR 1-1 AB	9425	IEEE-Float	dB	dB
18		SNR 1-1 BA	9426	IEEE-Float	dB	dB
19		SNR 1-2 AB	9451	IEEE-Float	dB	dB
20		SNR 1-2 BA	9452	IEEE-Float	dB	dB
21		SNR 1-3 AB	9477	IEEE-Float	dB	dB
22		SNR 1-3 BA	9478	IEEE-Float	dB	dB
23		SNR 1-4 AB	9503	IEEE-Float	dB	dB
24		SNR 1-4 BA	9504	IEEE-Float	dB	dB
25		SNR 2-1 AB	9529	IEEE-Float	dB	dB
26		SNR 2-1 BA	9530	IEEE-Float	dB	dB
27		SNR 2-2 AB	9555	IEEE-Float	dB	dB
28		SNR 2-2 BA	9556	IEEE-Float	dB	dB
29		SNR 2-3 AB	9581	IEEE-Float	dB	dB
30		SNR 2-3 BA	9582	IEEE-Float	dB	dB
31		SNR 2-4 AB	9607	IEEE-Float	dB	dB
32		SNR 2-4 BA	9608	IEEE-Float	dB	dB
33	Pfad-AGC	AGC 1-1 AB	9427	IEEE-Float	dB	dB
34		AGC 1-1 BA	9428	IEEE-Float	dB	dB
35		AGC 1-2 AB	9453	IEEE-Float	dB	dB
36		AGC 1-2 BA	9454	IEEE-Float	dB	dB
37		AGC 1-3 AB	9479	IEEE-Float	dB	dB
38		AGC 1-3 BA	9480	IEEE-Float	dB	dB
39		AGC 1-4 AB	9505	IEEE-Float	dB	dB
40		AGC 1-4 BA	9506	IEEE-Float	dB	dB
41		AGC 2-1 AB	9531	IEEE-Float	dB	dB
42		AGC 2-1 BA	9532	IEEE-Float	dB	dB
43		AGC 2-2 AB	9557	IEEE-Float	dB	dB
44		AGC 2-2 BA	9558	IEEE-Float	dB	dB
45		AGC 2-3 AB	9583	IEEE-Float	dB	dB
46		AGC 2-3 BA	9584	IEEE-Float	dB	dB
47		AGC 2-4 AB	9609	IEEE-Float	dB	dB
48		AGC 2-4 BA	9610	IEEE-Float	dB	dB
49	Diagnoseübersicht	WarningActivationMask	6814	uint32	-	-
50		DiagStatus	6800	uint32	-	-

5.2 Register setting "Instance-F (DSFG)"

Fig. 7 Supported registers

MODBUS data structure, based on document gasinfo_07.xls, DSFG specification of data instance F "flow meter"					Modbus register addresses FL600XT
Address (hex / dez)	Type	Name	Access	Description	register #
path independent values (actual)					
8000 / 32768	float	flow rate (pos. FR1, neg. FR2)		[m3/h]	#9388
8002 / 32770	float	Velocity of Gas (pos. FR1, neg. FR2)		[m/s]	#9390
8004 / 32772	float	Speed of Sound		[m/s]	#9392
8006 / 32774	dword	gas volume counter total FR1 (V_total_r1=Vact_r1+Vact_err_r1)		[m3]	#4512
8008 / 32776	dword	gas volume counter total FR2 (V_total_r2=Vact_r2+Vact_err_r2)		[m3]	#4514
800A / 32778	dword	gas volume counter FR1 (Vact_r1)		[m3]	#4504
800C / 32780	dword	gas volume counter FR2 (Vact_r2)		[m3]	#4506
800E / 32782	dword	error gas volume counter FR1 (Vact_err_r1)		[m3]	#4508
8010 / 32784	dword	error gas volume counter FR2 (Vact_err_r2)		[m3]	#4510
8012 / 32786	dword	counter resolution		decimal power of the least significant digit (admissible value -3,-2, -1, 0, 1, 2, 3)	#4503
8014 / 32788	dword	flow rate greater than Qt		0=no, uneven 0 = yes	abs(#9388)>#7707
8016 / 32790	dword	signal acceptance		"traffic light": 0..33 = red, 34..66 = yellow, 67..100 = green [1]	0 = keine Messung möglich 33 = nicht kompensierbarer Pfadausfall 66 = kompensierbarer Pfadausfall 100 = Alle Pfade messfähig
8018 / 32792	dword	error status		0=no, not equal 0 = yes	Bit 0x0001 in #3200 nicht gesetzt (Measure invalid)
801A / 32794	dword	number of paths			Anzahl der Messpfade
801C / 32796	float	deviation speed of sound path 1		[%] c_1_dev = (c_1-c)/c*100	(#9407 / #9392 -1)*100
801E / 32798	float	deviation speed of sound path 2		[%] c_2_dev = (c_2-c)/c*100	(#9433 / #9392 -1)*100
8020 / 32800	float	deviation speed of sound path 3		[%] c_3_dev = (c_3-c)/c*100	(#9459 / #9392 -1)*100
8022 / 32802	float	deviation speed of sound path 4		[%] c_4_dev = (c_4-c)/c*100	(#9485 / #9392 -1)*100
8024 / 32804	float	deviation speed of sound path 5		[%] c_5_dev = (c_5-c)/c*100	(#9511 / #9392 -1)*100
8026 / 32806	float	deviation speed of sound path 6		[%] c_6_dev = (c_6-c)/c*100	(#9537 / #9392 -1)*100
8028 / 32808	float	deviation speed of sound path 7		[%] c_7_dev = (c_7-c)/c*100	(#9563 / #9392 -1)*100
802A / 32810	float	deviation speed of sound path 8		[%] c_8_dev = (c_8-c)/c*100	(#9589 / #9392 -1)*100
802C / 32812		reserved for additional paths and optional data set			0
807D / 32814		signature			0
path related values path 1 (actual)					
8080 / 32896	float	velocity of the acoustic path		[m/s]	#9405
8082 / 32898	float	speed of sound		[m/s]	#9407
8084 / 32900	float	signal acceptance rate		[%]	#9409
8086 / 32902	float	signal to noise ratio (SNR) AB		[dB]	#9425 / 100
8088 / 32904	float	signal to noise ratio (SNR) BA		[dB]	#9426 / 100
808A / 32906	float	signal gain (AGC) AB		[dB]	#9427 / 100
808C / 32908	float	signal gain (AGC) BA		[dB]	#9428 / 100
808E / 32910	float	reserved, always = 0			0
path related values path 2 (actual)					
8090 / 32912	float	velocity of the acoustic path		[m/s]	#9431
8092 / 32914	float	speed of sound		[m/s]	#9433
8094 / 32916	float	signal acceptance rate		[%]	#9435
8096 / 32918	float	signal to noise ratio (SNR) AB		[dB]	#9451 / 100
8098 / 32920	float	signal to noise ratio (SNR) BA		[dB]	#9452 / 100
8099 / 32922	float	signal gain (AGC) AB		[dB]	#9453 / 100
809C / 32924	float	signal gain (AGC) BA		[dB]	#9454 / 100
809E / 32926	float	reserved, always = 0			0
path related values path 3 (actual)					
80A0 / 32928	float	velocity of the acoustic path		[m/s]	#9457
80A2 / 32930	float	speed of sound		[m/s]	#9459
80A4 / 32932	float	signal acceptance rate		[%]	#9461
80A6 / 32934	float	signal to noise ratio (SNR) AB		[dB]	#9462 / 100
80A8 / 32936	float	signal to noise ratio (SNR) BA		[dB]	#9463 / 100
80AA / 32938	float	signal gain (AGC) AB		[dB]	#9464 / 100
80AC / 32940	float	signal gain (AGC) BA		[dB]	#9465 / 100
80AE / 32942	float	reserved, always = 0			0

Fig. 8 Supported registers (page 2)

path related values path 4 (actual)				
80B0 / 32944	float	velocity of the acoustic path	[m/s]	#9483
80B2 / 32946	float	speed of sound	[m/s]	#9485
80B4 / 32948	float	signal acceptance rate	[%]	#9487
80B6 / 32950	float	signal to noise ratio (SNR) AB	[dB]	#9488 / 100
80B8 / 32952	float	signal to noise ratio (SNR) BA	[dB]	#9489 / 100
80BA / 32954	float	signal gain (AGC) AB	[dB]	#9490 / 100
80BC / 32956	float	signal gain (AGC) BA	[dB]	#9491 / 100
80BE / 32958	float	reserved, always = 0		0
path related values path 5 (actual)				
80C0 / 32960	float	velocity of the acoustic path	[m/s]	#9509
80C2 / 32962	float	speed of sound	[m/s]	#9511
80C4 / 32964	float	signal acceptance rate	[%]	#9513
80C6 / 32966	float	signal to noise ratio (SNR) AB	[dB]	#9514 / 100
80C8 / 32968	float	signal to noise ratio (SNR) BA	[dB]	#9515 / 100
80CA / 32970	float	signal gain (AGC) AB	[dB]	#9516 / 100
80CC / 32972	float	signal gain (AGC) BA	[dB]	#9517 / 100
80CE / 32974	float	reserved, always = 0		0
path related values path 6 (actual)				
80D0 / 32976	float	velocity of the acoustic path	[m/s]	#9535
80D2 / 32978	float	speed of sound	[m/s]	#9537
80D4 / 32980	float	signal acceptance rate	[%]	#9539
80D6 / 32982	float	signal to noise ratio (SNR) AB	[dB]	#9540 / 100
80D8 / 32984	float	signal to noise ratio (SNR) BA	[dB]	#9541 / 100
80D9 / 32986	float	signal gain (AGC) AB	[dB]	#9542 / 100
80DC / 32988	float	signal gain (AGC) BA	[dB]	#9543 / 100
80DE / 32990	float	reserved, always = 0		0
path related values path 7 (actual)				
80E0 / 32992	float	velocity of the acoustic path	[m/s]	#9561
80E2 / 32994	float	speed of sound	[m/s]	#9563
80E4 / 32996	float	signal acceptance rate	[%]	#9565
80E6 / 32998	float	signal to noise ratio (SNR) AB	[dB]	#9566 / 100
80E8 / 33000	float	signal to noise ratio (SNR) BA	[dB]	#9567 / 100
80EA / 33002	float	signal gain (AGC) AB	[dB]	#9568 / 100
80EC / 33004	float	signal gain (AGC) BA	[dB]	#9569 / 100
80EE / 33006	float	reserved, always = 0		0
path related values path 8 (actual)				
80F0 / 33008	float	velocity of the acoustic path	[m/s]	#9587
80F2 / 33010	float	speed of sound	[m/s]	#9589
80F4 / 33012	float	signal acceptance rate	[%]	#9591
80F6 / 33014	float	signal to noise ratio (SNR) AB	[dB]	#9592 / 100
80F8 / 33016	float	signal to noise ratio (SNR) BA	[dB]	#9593 / 100
80FA / 33018	float	signal gain (AGC) AB	[dB]	#9594 / 100
80FC / 33020	float	signal gain (AGC) BA	[dB]	#9595 / 100
80FE / 33022	float	reserved, always = 0		0
8100 / 33024		reserved for additional paths		0
81FE / 33278				0

- [1] Signal acceptance rate:
 A single value, manufacturer specific calculated from all individual signal acceptance rate per path and normalized.
 The normalized value represents manufacturer independent a value between 0 and 100. Zero represents maximum worse and 100 represents maximum good. Values outside of this specified range are not allowed.
 For signal acceptance rate values between 0 and 33, the value of register "error state" is not 0.

Modbus arrangements:

Modbus implementation according to:

http://www.modbus.org/docs/Modbus_Application_Protocol_V1_1b3.pdf

http://www.modbus.org/docs/Modbus_over_serial_line_V1_02.pdf

protocol variant RTU

factory default 9600 baud, optional 19200, 38400

all register 16 Bit long, always two registers used for one data element

MSbyte first, MSword first

Measuring values in 32 Bit float according IEEE754

Integer values except counter values as 32bit Integer with sign

counter values in 32 Bit dword, overrun 9-stellig dezimal, also von 9 9999 9999 nach 0

Alle Register für Werte nicht vorhandener Pfade dürfen fehlen

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